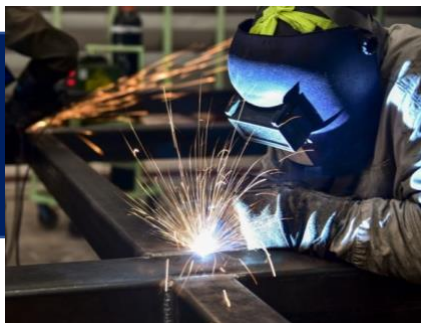


# NBTAP Secondary Pre-Apprenticeship



Over the course of the NBTAP Employment experience, student apprentices should observe, and perform, some of the following trade skills under the supervision of a qualified journeyman.

**IMPORTANT NOTE: Students,** as part of your NBTAP summer experience, you will be required to maintain a Secondary Pre-Apprenticeship Logbook. **Please be sure to obtain a copy of your NBTAP Logbook from your School Champion or the Pre-Apprenticeship Coordinator PRIOR to starting your employment placement.**



## Metal Fabricator (Fitter): Trade Related Skills

- Maintains a safe work environment
- Maintains hand, power, layout, and measuring tools and equipment
- Maintains cutting and welding equipment
- Maintains stationary machinery (remove debris, check fluids, check guards)
- Uses personal protective clothing and safety equipment
- Interprets plans, drawings, and specifications
- Uses access equipment
- Communicates with others
- Operates material handling equipment
- Applies rigging practices
- Performs pattern development
- Determines weights and dimensions
- Cuts materials using manual plasma cutting equipment, shears, ironworkers, and saws
- Minimizes and corrects welding distortions
- Cuts materials using manual oxy-fuel cutting equipment
- Follows and performs welding procedures
- Forms material using plate rollers
- Makes templates and transfers dimensions

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